INDUSTRIAL WEIGHING SOLUTION[™]

RW-2601P/ RW-P

Vehicle Weighing Scale





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- RW-P Series

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Caution

• Safety Caution

Make sure to comply with the safety cautions as they are designed to prevent dangers in advance by using the products safely and properly.

Cautions are categorized into 2 types and the significances of 'Warning' and 'Caution' are as follows.

Warning

Refers to situation that may result in high possibility of substantial danger including death or serious injuries if the directions are infringed.

Caution

Refers to situation that may result in high possibility of injuries or material losses if the directions are infringed.

Warning

- Never disassemble, repair or modify. Such will not only exempt the product from warrantee but also cause damages to the apparatus, electrocution or fire.
- 2. Do not damage, process or excessively pull, bend or twist the power supply cord. This may damage the power supply cord and may cause fire or electrocution.
- 3. Do not place combustible spray or fire in nearby location.
- 4. Do not water to external aspect of the product of use in humid location. This may cause insulation to be deteriorated, thereby causing risk of electrocution or fire, or occurrence of error in weighing.
- 5. Do not place at location exposed to direct sunlight or near hot objects such as stove. It may cause fire.
- Make sure to insert the power supply plug fully in order to prevent the plug from becoming loose. If the contact is not stable, electrical spark may occur and cause fire.

1. Introduction

Thank you for purchasing the CAS RW(2201P/2401P/2601P)_Series (hereinafter referred to as RW_Series) weighing indicator.

We have designed this equipment with many advanced features, high quality construction, and user-friendly menu driven programming. We are confident that you will find the CAS RW_Series will meet all of your most demanding needs. CAS indicator is shaped firmly and delicately designed to coincide with the special requirements of several industrial fields and includes many functions and various external interfaces. Also, it contains help display functions to be used easily.

Before using RW_Series, It is recommended to read this manual carefully and to apply the function application fully.

Precautions

Observe the following safety precautions :



Attention



Our Dealers : CAS feels that each of its valued customers should get the best service available. Whether it's the initial installation of our product, maintenance/repair work, or simply answering questions about our products, CAS Corporation and all of its Authorized Dealers are highly trained to assist you with any need regarding CAS products.

2. Features

Features	5
	-

Up to 6 axle(P/F) scales.

Compact size & light weight Box type.

 $\hfill\square$ Built in inner clock for date / time print.

Built in printer.

Built in Battery Charger & Large Capacity Battery. (6V/10A x 2 ea)

3. Technical Specification

Overview





Dimension







Specification

Model Name	RW- 2201P/2401P/2601P	RW- Printer Box	Accessory Box
Operating Power	Inner Battery Operation. (
Power Source	AC 110/220 V , 50/60 Hz(For Battery Charger))		Cable
Display Type	LCD 6 Digit(25mm)	Built In Printer	AC Cord, Adaptor
Display Designators	Stable, Zero, Kg/ lb	Without Display.	, acptori
Product Weight	9.2 kg	6.5 Kg	3.5 Kg

4. Front panel Description



(1) Display lamp

STABLE lamp : Turn on when the weight is stable.

ZERO lamp : Turn on when the current weight is 0 kg(0 lb).

GROSS/NET lamp : Turn on when the current weight is NET weight. **lb/kg** : Turn on when the weight unit is lb or kg.

(2) Key Usage





PRINT Key : Used to print the current weight.

TRUCK No.

ENTER

PRINT

TURCK No. Key : Used to input the number plate of vehicle which is used to weigh. Only you can input number within five digits.

PRINT Key : Used to store current condition and exit in CALIBRATION, TEST, SET mode.
P/F1 Key : Used to display the weight which is connected to Platform 1.
P/F2 Key : Used to display the weight which is connected to Platform 2.
P/F3 Key : Used to display the weight which is connected to Platform 3.
P/F4 Key : Used to display the weight which is connected to Platform 4.
P/F5 Key : Used to display the weight which is connected to Platform 5.
P/F6 Key : Used to display the weight which is connected to Platform 6.

(3) How to enter TEST mode

Turn on the Power while pressing the key, and TEST mode starts.

(4) How to enter SET mode

Turn on the Power while pressing the key, and SET mode starts.

(5) How to enter CAL mode

Turn on the Power while pressing the key and press key, and CAL mode starts.

5. Test Mode

(1) How to enter

Press the "ON/OFF" key while pressing the

key, and TEST menu starts.

(2) Available keys

Key : Change the set value. Used to increase the set value + 1.

PRINT

ENTER

ZERÒ

Key : Change the digit of the set value. Used to increase the set value $\times 10$.

Key : Move to the next menu.

(3) Test Menu(TEST 1 - TEST 5)

Test 1 : Key Test

Test 2 : LCD Display Test

Test 3 : Load Cell Test and A/D conversion test

Test 4 : Serial Interface / Printer Test(RS-232)

TEST 1

FUNCTION : Key test				
Кеу	Display	Description		
		TEST 1 condition.		
ENTER key :	tESt 1	Press the key to be test and the		
Move to the next	Keynumber	No of key mode should be identify		
menu.	ex)In case of Zero key	with code of key		
Other key :	4			
Perform test.	Ĩ	If you press Enter key, it will be moved to test 2.		

< Key List >			
Кеу	Code Number	Key	Code Number
P/F 1	03	Tare	05
P/F 2	07	Gross/Net	09
P/F 3	11	kg/lb	13
P/F 4	15	Sum	02
P/F 5	04	Print	06
P/F 6	08	Truck No.	10
Zero	01	Enter	14

TEST 2

FUNCTION : LCD display test			
Key	Display	Description	
ENTER key :	+ES+ 2	TEST 2 condition	
Move to the next			
menu	888888	TEST 2 is automatically performed.	
Othor kov :	0.0.0.0.0.0	After this test completing, it will be	
Other key.		moved to test3 automatically	
Perform test.			

Ref 1. Program is automatically shifted to test 3 after completing Test 2.

TEST 3

FUNCTION : Load cell test and A/D conversion			
Key	Display	Description	
ENTER key :	4504.0	TEST 3 condition	
Move to the next	Digital value of current weight in PF which you set. ex) 1500	Display digital value of current weight. This value means converted digital value	
menu.		under actual condition.	
Other key :		If you press Enter key, it will be moved to	
Perform test.		test 4.	

Ref 1. A/D converter test is automatically completed by displaying converted digital value of current weight.

Ref 2. L/C test is also completed by loading the weight on the platform.

Check whether digital value is changing.

If the digital value is fixed or zero is displayed, please check the connection of the load cell.

TEST 4

FUNCTION : Serial Interface / Printer test			
Key	Display	Description	
ENTER key :	+ES+ /	Tost 4 condition	
Exit from the Test		Press Enter key	
Mode	COOD		
Other key :	GOOD	It will be moved to Normal Mode	
Perform test.	2601P	after test mode.	

Ref 1. Perform test only when the printer connection are installed.

- Ref 2. "GOOD" message is displayed if the printer connection and specification is done correctly. If or not, "ERR 6" message is displayed.
- Ref 3. The test output format of printer is as the follows.

TEST OK

If you press the Enter key, it will be returned to NORMAL MODE. However, only when it is connected with printer, this test can be performed.

* PRINTER FORM *

2010. 8. 25 10:15:20 WEIGHT 1 1200 kg WEIGHT 2 1200 kg WEIGHT 3 1100 kg WEIGHT 4 1100 kg

TOTAL 4600 kg

6. Set Mode

(1) How to enter

Press the "ON/OFF" key while pressing the

ENTER

key, and TEST menu starts.

(2) Available keys

Key : Change the set value. Used to increase the set value + 1.



ZERO

Key : Change the digit of the set value. Used to increase the set value $\times 10$.

Key : Move to the next menu.

(3) Set Menu(F01 - F14)

- F01 : Select Primary Base Unit (kg/lb)-U.S.A version.
- F02 : Designation of Serial Port Usage(RS-232C).
- F03 : Automatic Zero Tracking Function
- F04 : Digital Filter Function.
- F13 : Quantity of Scales (P/F, Axle Scale)
- F14 : Select Option Clock.

Select Primary Base-unit				
E01	0	Primary unit is kg		
FUI	1	Primary unit is lb		

Select Primary Base-unit				
F02	0	Not used		
FUZ	1	Connection with Serial printer		

Automatic Zero Tracking			
	0	Not used	
F03	1	1:0.5 division	Auto zero tracking will automatically
	~	~	bring the displayed back to "0" when
	9	9:4.5 division	there are small deviations.

Digital Filter Function					
F04	1 ~ 9	1 : Less Vibration ~ 9 : Much Vibration	Adjust set value according to the condition.		

Select the Back-Light Usage			
F08	0	Manual Back Light	
	1	Automatic Back Light	

Quantity of Scales			
F 40	1	One scale	
	2	Two scales	
	3	Three scales	
ГІЗ	4	Four scales	
	5	Five scales	
	6	Six scales	

Select Option Clock			
E1 /	0	Not used	
F14	1	Used	

Quantity of Scales

quality of Scales				
	Display	Description		
 ▲ : Increase of no. ◄ : Shift of digit. Enter : Store and move to the next menu. 	C1 10	YEAR : 10		
	C2 08	MONTH : 08		
	C3 25	DAY : 15		
	C4 13	HOUR : 13		
	C5 10	MINUTE : 10		
	C6 01	SECOND : 01		

7. Calibration Mode

(1) How to enter

Turn on the Power while pressing the key, and then press key,

and press Enter key as soon as you selecting the number of platform. If you don't set the number of platform, it will automatically be moved to Normal Mode. F13 should be set before entering to CAL mode.

(2) Available keys

ZERO

PRINT

ENTER

Key : Change the set value. Used to increase the set value + 1.

Key : Change the digit of the set value. Used to increase the set value $\times 10$.

Key : Move to the next menu.

(3) Calibration Menu(CAL 1 - CAL 5)

- CAL 1 : Maximum Capacity Setting
- CAL 2 : Minimum Division Setting
- CAL 3 : Setting Weight
- CAL 4 : Zero Calibration
- CAL 5 : Span Calibration

CAL 1

FUNCTION : Maximum Capacity Set RANGE → 1 ~ 99,999 kg/lb					
Key Display Description					
 ▲ : Increase of no. ◄ : Shift of digit. Enter : Store and move to the next menu. 	ti. 03 CAL 1 10000 Maximum Capacity Value	Program version CAL 1 condition 10000 kg / lb			

Ref 1. The maximum capacity means the maximum weight that scale can measure.

Ref 2. Do not input the resolution, there is no need to input the resolution which is Automatically calculated.

Ref 3. If you press Enter key, it will be moved to CAL 2.

CAL 2

FUNCTION : Minimum Division Set RANGE → 0.0005 ~ 100 kg/lb					
Key Display Description					
	CAL 2	CAL 2 condition			
Input the next division.	0.01				
Enter : Store and move to the next menu.	Minimum Division Value	0.01 kg / lb			

Ref 1. The minimum division means the value of one division.

Ref 2. External resolution is obtained by division the min. division by the maximum capacity. Set the resolution to be within 1/10,000.

Ref 3. If you press Enter key, it will be moved to CAL 3.

CAL 3

FUNCTION : Setting Weight In Span RANGE → 1 ~ 99,999 kg/lb				
Key Display Description				
 Increase of no. Shift of digit 	CAL 3 Maximum Capacity of CAL 1	CAL 3 condition		
Enter : Store and move to the next menu.	(ex : 10000) Setting weight (ex : 100)	10000 kg / lb 100 kg / lb		

Ref 1. The weight shall be within the range of 1 % \sim 100 % of maximum weight.

- Ref 2. If the Setting Weight is under the 1% of the Maximum Capacity,
 - Error message ("ERR 22") will occur.
- Ref 3. If the Setting Weight over the Maximum Capacity, Error message ("ERR 23") will occur.
- Ref 4. If you press Enter key, it will be moved to CAL 3.

CAL 4

FUNCTION : Zero Calibration Function				
Кеу	Display	Description		
Enter : Zero Calibration and move to the next menu.	CAL 4 UnLOAd A/D value GOOd	CAL 4 condition Unload the tray and press Enter key Display A/D Value. Press Enter Key. Under zero calibration Zero Calibration is completed. The program moves into Span Calibration automatically.		

- Ref 1. If Zero calibration is done without any error, GOOD message is displayed and program automatically moves to CAL 5.
- Ref 2. If the zero value is too high, ERROR message (ERR 26) is displayed.
- Ref 3. Zero calibration can be done independently. If you press ZERO key instead of Enter key, zero calibration will perform.

After that, it will be moved to SAVE & EXIT mode.

CAL 5

FUNCTION : Span Calibration Function				
Кеу	y Display Description			
	CAL 5	CAL 5 condition		
	LOAd	Unload the weight which was set in CAL 3.		
	Setting weight	It is displayed the setting weight. And then, press Enter key.		
Enter : Span calibration and		Under span calibration.		
move to the next menu.	GOOd	Span calibration is completed. Check whether the displayed weight Is same with setting weight.		
	Save	Calibration is completed. Under this condition, release the load. Press the "ENTER" key to save the value.		

Ref 1. If Span calibration is done without any error, GOOD message is displayed The weight of setting weight is displayed on Display screen. Check the weight.

- Ref 2. If the span is low, Error message (ERR 24) is displayed. Calibrate with lower resolution.
- Ref 3. After setting the exact value, remove the setting weight and Press the "ENTER" key to save the value.
- Ref 4. In case of setting F13, it can be moved to another Platform. If all of platform is finished, it will be moved to Normal Mode.

8. Error message and Trouble shooting

Err 02

Reason

Load cell connection failure or error in A/D conversion part.

Trouble shooting

Check the load cell connector to see if the polarity of signal is reversed.

Err 06

Reason
 Error in printer connection
 Trouble shooting
 Check with printer connector
 If there is no problem with printer connector, please request
 A/S to head office.

Err 13

Reason

The zero range deviates from the set range.

Trouble shooting

Confirm that there is nothing on the weighing platform.

If there is nothing exist, do calibration in CAL mode.

Over

Reason

The weight on platform is too heavy to be measured.

Trouble shooting

Do not load cell item exceeds the maximum tolerance.

If the load cell is damaged, the load cell should be replaced.

Err 21

Reason

The resolution is set to be exceeded the limit 1/10,000.

Trouble shooting

Lower the resolution.

The resolution = allowed weight/one division

Modify the allowed weight in CAL1 or modify the division in CAL2 so that the resolution should be below 1/10,000.

Err 22

Reason

The weight for span calibration is set to be lower than 10 % of the maximum capacity of the scale.

Trouble shooting

Set the weight for span calibration in CAL3 to be more than 10% of the maximum capacity.

Err 23

Reason

The weight for span calibration is set to be exceeded 100 % of the maximum capacity of the scale.

Trouble shooting

Set the weight for span calibration to be within the maximum capacity of the scale in CAL 1.

Err 24

Reason

The load cell output is too small at SPAN calibration.

Trouble shooting

Setting of current resolution is not possible due to the error in load cell. Proceed calibration again with less resolution.

Load cell Sense Voltage	Recommended Resolution	
for 5V Excitation Voltage		
2 mV	1/1,000	
4 mV	1/2,000	
10 mV	1/5,000	

Err 25

Reason

The load cell output is too large at SPAN calibration.

Trouble shooting

Setting of current resolution is not possible due to the error in load cell. Proceed calibration again with less resolution.

Err 26

Reason

The load cell output is too large at ZERO calibration.

Trouble shooting

Check whether the platform empty.

Proceed calibration again after checking i

RW-P Series

1. PREFACE

We greatly appreciate your purchase of CAS Road Weigher, which is used for displaying the value of weight loaded on each shaft of vehicle.

These goods have hold excellent performance and splendid properties through strike tests as well as devoting ourselves under severe quality management.

Before using road Weigher, It is recommended to read this manual carefully and to apply the function application fully.

■ CAUTIONS

- Avoid sudden temperature change.
- Keep it in dry place.
- Use this product the place where the ground is flatness and hardness
- Don't use this product when it is raining
- Keep out of muddy area and sandy area
- When the sands get in the gap between loadcell and foot, remove to use air cleaner



2. FEATURE

Slim(height 40mm) type
built in high accuracy load cell



<RW-10P, 15P>

PRODUCT SPECIFICATION

MODEL		RW-01P	RW-05P	RW-10P	RW-15P
Max		1,000 kg (2,000lb)	5,000 kg (10,000lb)	10,000 kg (20,000lb)	15,000 kg (30,000lb)
Division		-	-	-	10kg (20lb)
Accuracy		0.1%			
LxW		500x400(1	9.7"x15.7")	900x500(3	5.4"x19.7")
H			40(1	1.6")	
WEIGHT		15.8kg		30.2kg	

- 1) Dummy Plate
 - Material : Rubber (NBR)





Clossification			First	2 nd	3 rd	4 rd
	Q'TY	ACCURACY	Weighing	Weighing	Weighing	Weighing
2 A X L E	PLATE: 2EA	±1~3%				
	PLATE: 4EA	±0.1%				
3 A X L E	PLATE: 2EA DUMMY: 12EA	±1~3%		01111 01111 000000		
	PLATE: 4EA	±1~2%	00 00 <u>22222</u> ©©©©©	00 00 <u>0000(P</u> 2000)		
	PLATE: 6EA	±0.1%	00 0 00 0 <i>0000</i> (P) 00 0			
4 A X L E	PLATE: 2EA DUMMY: 12EA	±1~2%				011110 011110 011110 0101110 010 010
	PLATE: 4EA	±0.5%	ם ם ם ם <u>ברברב</u> [] ©© <u>©</u> ©			
5 A X L E	PLATE: 2EA DUMMY: 12EA	±1~3%			••••	
	PLATE: 6EA	±0.5%	000 000			

4. Application of Dummy Plate

(The ground condition : flatness, hardness, zero declination of close axis)

* Application data of dummy plate is possible to be changed according to the ground condition and vehicle condition(old vehicle' occasion)

5. Usage of Connector & Roller

Connection of connector



Moving roller (RW-10P,15P)



MEMO



MEMO

